

## Manufacturing Areas

Beevor Street (Lincoln):

Bay 1: Total area = 1288 m<sup>2</sup>  
(13,783 ft<sup>2</sup>) covered by  
2 overhead cranes

– 1 @12.5 Te and 1 @ 10Te

Bay 2: Total area = 1395 m<sup>2</sup>  
(15,010 ft<sup>2</sup>) covered by  
2 overhead cranes

– 2 @ 10 Te

## PLANT LIST SUMMARY



*CNC High Definition Plasma Cutter:* 4m x 2m bed,  
capacity 20mm stainless to 25mm mild steel

*Plate Shearing:* up to 3.8m x 15mm thick

*Plate Rolling:* up to 2.4m wide x 15mm thick with a  
minimum diameter 250mm

*Sawing:* Startrite auto band saws 254x146 U/Beam

*Folding:* Multi purpose bender 13 tonne. Sections and  
pipes. 160T Hydraulic press brake part CNC

*Complementary Machinery:* burning welding (T.I.G.  
M.M.A. M.A.G/M.I.G. stud welding and sub-arc). Radial  
drilling iron-worker 115T. Punching and cropping.  
Associated equipment for precision sheet metal work.

*Finishing:* Abrasive shot blasting to SA 2.5 grit - G17.  
BS7079 Part 1A & ISO 8501-1. Booth 14.5m x 4.75m x  
3.9m high complete with shot recovery and filtration

*Heated Paint Booths:* to on-shore and off-shore  
standards, using Epoxy and Alkyd systems. Booth 1:  
14.8m x 4.75m x 3 m high.

## Rilmac Fabrication Limited

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