

Fabrication

Manufacturing Areas

Beevor Street (Lincoln):
Bay 1: Total area = 1288 m²
(13,783 ft²) covered by
2 overhead cranes
- 1 @12.5 Te and 1 @ 10Te
Bay 2: Total area = 1395 m²
(15,010 ft²) covered by
2 overhead cranes
- 2 @ 10 Te

Rilmac Fabrication Limited

Beevor Street, Lincoln, Lincolnshire, UK LN6 7DJ

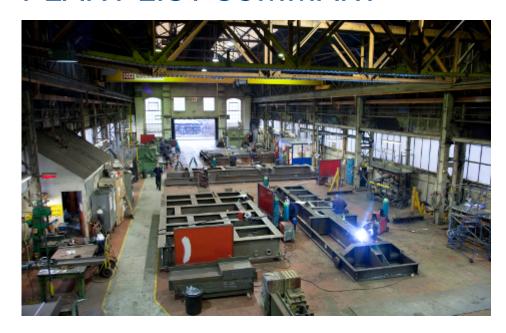
T: +44 (0)1522 576535 E: enquiries@rilmac.co.uk W: rilmac.co.uk/fabrication

in /company/rilmac-group

● @RilmacGroup

f /Rilmac-Group

PLANT LIST SUMMARY



CNC High Definition Plasma Cutter: 4m x 2m bed, capacity 20mm stainless to 25mm mild steel

Plate Shearing: up to 3.8m x 15mm thick

Plate Rolling: up to 2.4m wide x 15mm thick with a minimum diameter 250mm

Sawing: Startrite auto band saws 254x146 U/Beam

Folding: Multi purpose bender 13 tonne. Sections and pipes. 160T Hydraulic press brake part CNC

Complementary Machinery: burning welding (T.I.G. M.M.A. M.A.G/M.I.G. stud welding and sub-arc). Radial drilling iron-worker 115T. Punching and cropping. Associated equipment for precision sheet metal work.

Finishing: Abrasive shot blasting to SA 2.5 grit - G17. BS7079 Part 1A & ISO 8501-1. Booth 14.5m x 4.75m x 3.9m high complete with shot recovery and filtration

Heated Paint Booths: to on-shore and off-shore standards, using Epoxy and Alkyd systems. Booth 1: 14.8m x 4.75m x 3 m high.