

# RILMAC

*Fabrication*

## Export Markets

- Netherlands
- Sweden
- USA (Houston)



## AN OVERVIEW OF RILMAC FABRICATION

Customer quality requirements and procedures can be adopted into Rilmac manufacturing systems. Rilmac can provide a comprehensive network of approved sub-contract suppliers, removing the inconvenience of multiple sourcing. Much of Rilmac's work is of an industrially sensitive nature and projects are carried out in full compliance to agreed NDAs.

### Services

- All aspects of machining
- Specialised coatings
- Heat treatment
- Proof load testing
- Non destructive testing
- Third party approvals
- Design and build
- Sub-contract labour

### Typical Materials Used

- Mild steel plate and sections in varying thicknesses to BS EN 10025 S 275 & S355
- Low temperature steels EN10225 up to -40°C
- Pipe and tube to ASTM A 106B and ASTM A 316/304L
- All grades of stainless steel plates, type 304L and 316L
- Ferritic stainless steel: EN10088-1:4003
- Chrome Molly
- Wear resistant steels (RQT, AR 400, etc.)
- Brass and aluminium

### Approvals & Affiliations

- BSI EN ISO 9001:2008, Certificate Number FM20424 (First registered 1992)
- Members of the Engineering Employee Federation (EEF)

*Welding:* Weld procedures to EN ISO 15614-1-2004 and welders to EN287-1;200. All dual certified to ASME IX.

## Rilmac Fabrication Limited

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